

Date: Friday, 8/10/2007 9:00:09 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 33862		
Estimate Number	: 11420		
P.O. Number	:	Part Number	: D34615
This Issue	: 8/10/2007 S.O. No. :	Drawing Number	: D3461 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : SMALL / MED FAB	Drawing Revision	: A
Previous Run	: 33072	Material	:
Written By	: <i>[Signature]</i> 07.08.10	Due Date	: 8/17/2007 Qty: 50 Um: Each
Checked & Approved By	:		
Comment	: est. REV. A 05.12.13 NEW ISSUE EC Est Rev:B Now on Waterjet 06-11-24 JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M6061T6B0187X04000 6061-T6 Bar .178" x 4.0"



Comment: Qty.: 0.3854 f(s)/Unit Total : 19.2675 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: *1104641**SAD 07/08/12*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3461

Dwg Rev: *A*Prog Rev: *A*

2-Deburr if necessary

*SAD 07/08/12**50*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

*counted*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07/08/12**50*

4.0 QC8 SECOND CHECK

*counted*

Comment: SECOND CHECK

En 07/08/13 50

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3461

Am 07/08/13 50

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

counted
07/08/15 *(50)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Pat Ewers
07/08/16 *(50)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.08.20

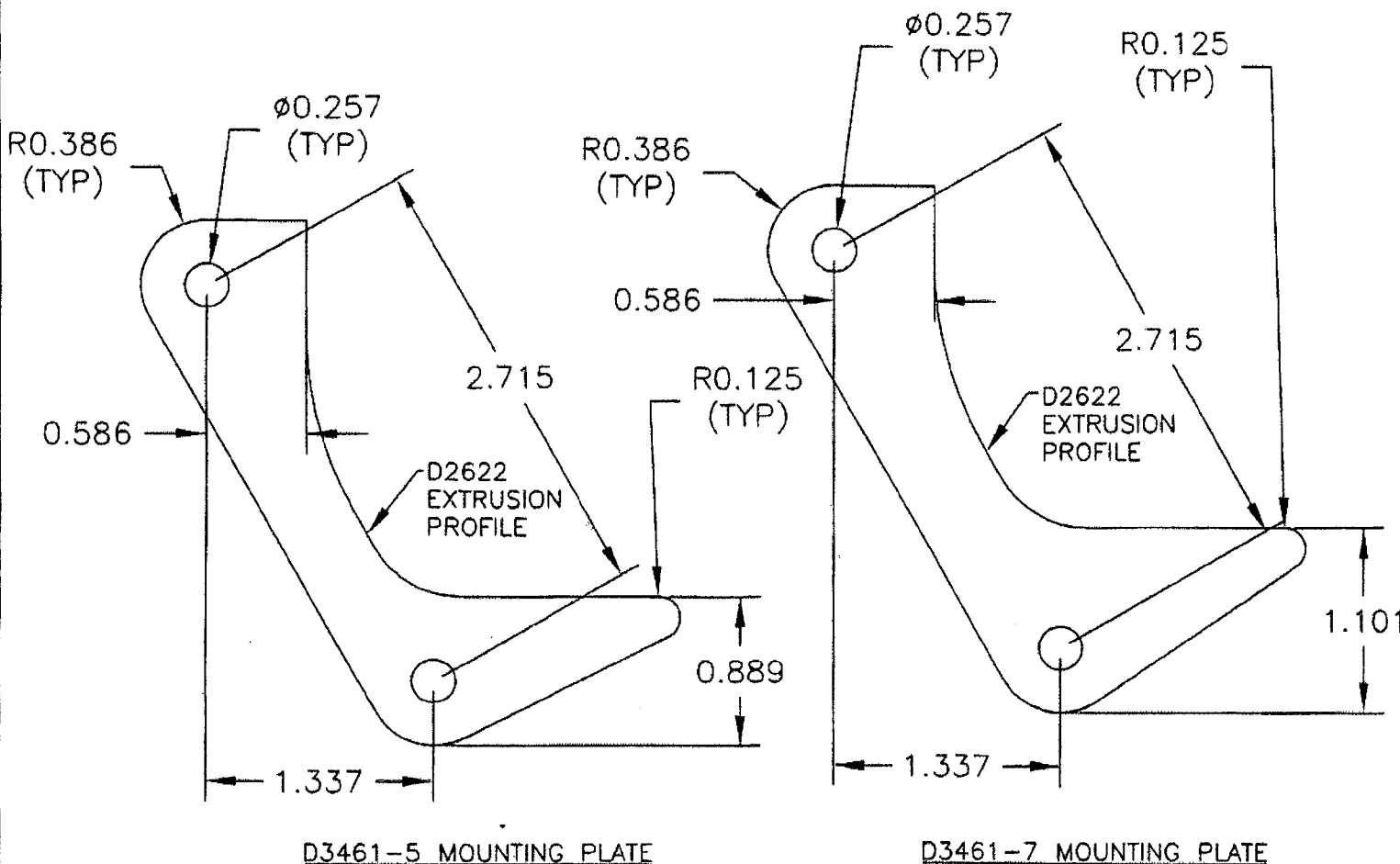
Job Completion



07-08-16

DART

DESIGN	DRAWN BY	TITLE	REV. A
PH	PH	DART AEROSPACE USA, INC.	
CHECKED	APPROVED	DRAWING NO.	SHEET 2 OF 2
05.09.19		D3461	
DATE		STEP MOUNTING PLATE	SCALE
			1:1



RELEASED
05/11/14

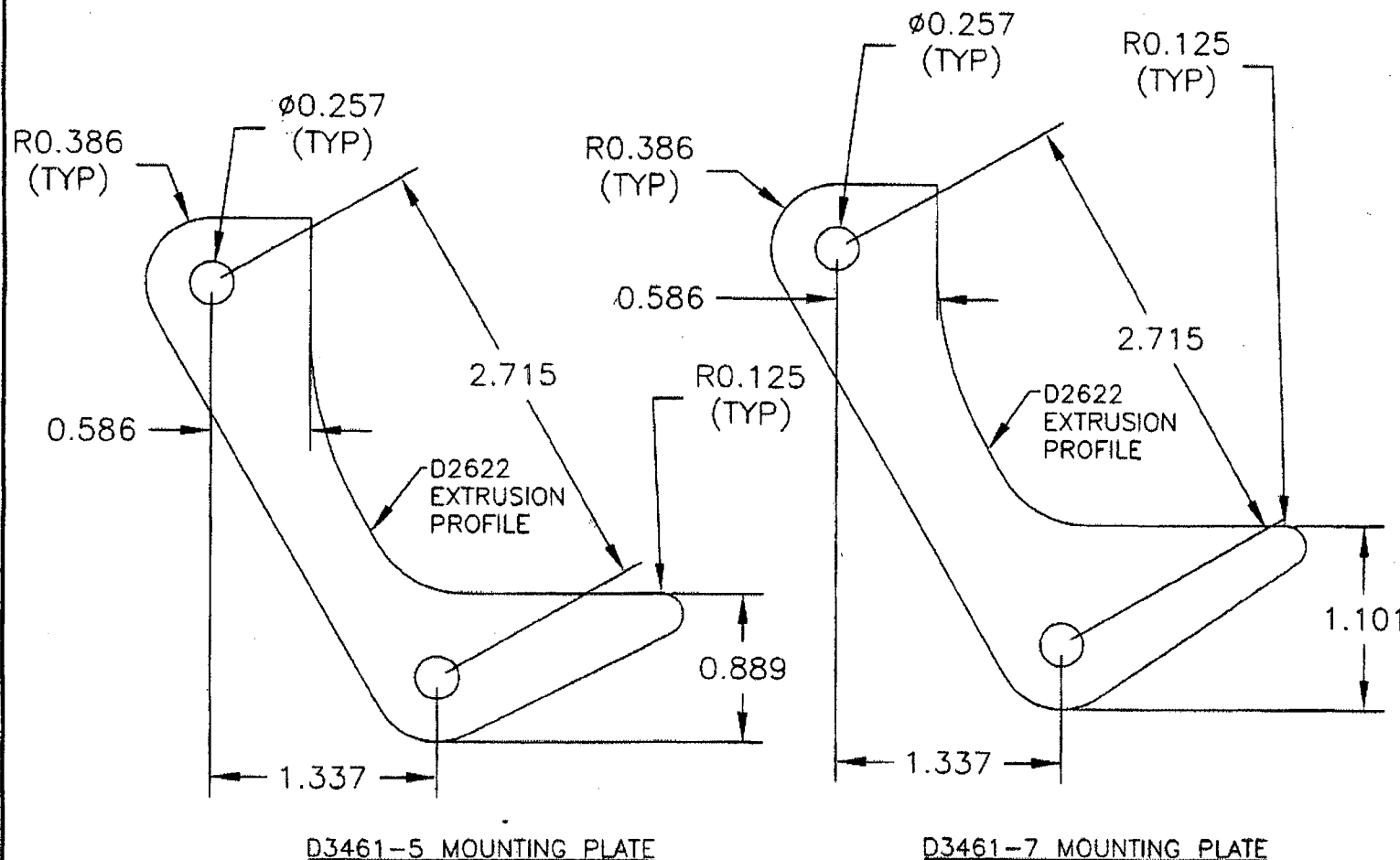
D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3461	REV. A
DATE 05.09.19	TITLE STEP MOUNTING PLATE	SHEET 2 OF 2	
		SCALE 1:1	

RELEASED
05-11-14



D3461-5/-7 MOUNTING PLATE

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